

SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Provide all labor, materials, accessories, equipment and incidentals to complete steel door and frame work as shown and/or specified, including but not necessarily limited to the following:

- Interior Flush Steel Doors.
 - Interior Steel Frames.
 - Preparation of Hardware.
 - Interface Coordination to Work of Other Trades.

- B. Related Work Specified Elsewhere:

Grouting of Steel Frames	Division 4
Rough Carpentry	Division 6
Joint Sealants	Division 7
Flush Wood Doors	Division 8
Door Hardware	Division 8
Glazing	Division 8
Painting	Division 9

1.3 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or SDI A250.8.

1.4 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

- B. Coordination Drawings: Drawings of each opening, including door and frame, drawn to scale and coordinating door hardware. Show elevations of each door design type, showing dimensions, locations of door hardware, as required.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, core descriptions, label compliance, and finishes.
- B. Shop Drawings: Include the following:
 - 1. Elevations of each door type.
 - 2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
 - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 - 4. Locations of reinforcement and preparations for hardware.
 - 5. Details of each different wall opening condition.
 - 6. Details of anchorages, joints, field splices, and connections.
 - 7. Details of accessories.
 - 8. Details of moldings, removable stops, and glazing.
 - 9. Details of conduit and preparations for power, signal, and control systems.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Samples for Verification:
 - 1. For each type of exposed finish required, prepared on Samples of not less than 3 by 5 inches.
- E. Schedule: Provide a schedule of hollow-metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final Door Hardware Schedule and glazing requirements.

1.6 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of hollow-metal door and frame assembly, for tests performed by a qualified testing agency.
- B. Oversize Construction Certification: For assemblies required to be fire rated and exceeding limitations of labeled assemblies.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal work palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal work vertically under cover at Project site with head up. Place on minimum 4-inch high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

1.8 PROJECT CONDITIONS

- A. Field Measurements: Verify openings by field measurements before fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating standard steel frames without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, manufacturers of products that may be acceptable for inclusion in the work include, but are not limited to, the following:
 - 1. Curries Company
 - 2. Pioneer Industries
 - 3. Republic Builders Products Company
 - 4. Steelcraft
 - 5. or approved equal.
- B. Source Limitations: Obtain hollow-metal work from single source from single manufacturer.

2.2 INTERIOR HOLLOW-METAL DOORS AND FRAMES

- A. Construct interior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.

B. Extra-Heavy-Duty Doors and Frames: SDI A250.8, Level 3.

1. Physical Performance: Level A according to SDI A250.4.
2. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated, cold-rolled steel sheet, minimum thickness of 0.053 inch.
 - d. Edge Construction: Model 2, Seamless.
 - e. Core: Vertical steel stiffener.
3. Frames:
 - a. Materials: Metallic-coated, cold-rolled steel sheet, minimum thickness of 0.053 inch.
 - b. Construction: Face welded.
4. Exposed Finish: Prime.

2.3 FRAME ANCHORS

A. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.
2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch thick.
3. Compression Type for Drywall Slip-on Frames: Adjustable compression anchors.
4. Post-installed Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.

B. Floor Anchors: Formed from same material as frames, minimum thickness of 0.042 inch, and as follows:

1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
2. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at finish floor surface.

2.4 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008, Commercial Steel (CS), Type B; suitable for exposed applications.

- B. Hot-Rolled Steel Sheet: ASTM A 1011, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled. Used only for reinforcements and other internal components not exposed to view.
- C. Metallic-Coated Steel Sheet: ASTM A 653, Commercial Steel (CS), Type B.
- D. Frame Anchors: ASTM A 879, Commercial Steel (CS), 04Z coating designation; mill phosphatized.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008 or ASTM A 1011, hot-dip galvanized according to ASTM A 153, Class B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Grout: ASTM C 476, except with a maximum slump of 4 inches, as measured according to ASTM C 143.
- H. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.
- I. Glazing: Comply with requirements in Section 088000 "Glazing."
- J. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.5 FABRICATION

- A. Fabricate hollow-metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Hollow-Metal Doors:
 - 1. Steel-Stiffened Door Cores: Provide minimum thickness 0.026 inch, steel vertical stiffeners of same material as face sheets extending full-door height, with vertical webs spaced not more than 6 inches apart. Spot weld to face sheets no more than 5 inches o.c. Fill spaces between stiffeners with glass- or mineral-fiber insulation.
 - 2. Vertical Edges for Single-Acting Doors: Provide beveled or square edges at manufacturer's discretion.

3. Top Edge Closures: Close top edges of doors with inverted closures, except provide flush closures at exterior doors of same material as face sheets.
 4. Bottom Edge Closures: Close bottom edges of doors with end closures or channels of same material as face sheets.
 5. Exterior Doors: Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape. Seal joints in top edges of doors against water penetration.
 6. Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum **3/4 inch** beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
 7. Glazed Lites: Factory cut openings in doors.
- C. Hollow-Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
1. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 2. Grout Guards: Weld guards to frame at back of hardware mortises in frames to be grouted.
 3. Floor Anchors: Weld anchors to bottoms of jambs with at least four spot welds per anchor; however, for slip-on drywall frames, provide anchor clips or countersunk holes at bottoms of jambs. Exposed fasteners are prohibited and shall be countersunk, filled and ground smooth.
 4. Jamb Anchors: Provide number and spacing of anchors as follows:
 - a. Masonry Type: Locate anchors not more than 16 inches from top and bottom of frame. Space anchors not more than 32 inches o.c., to match coursing, and as follows:
 - 1) Two anchors per jamb up to 60 inches high.
 - 2) Three anchors per jamb from 60 to 90 inches high.
 - 3) Four anchors per jamb from 90 to 120 inches high.
 - 4) Four anchors per jamb plus one additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.
 - b. Compression Type: Not less than two anchors in each frame.
 - c. Post-installed Expansion Type: Locate anchors not more than 6 inches from top and bottom of frame. Space anchors not more than 26 inches o.c.
 5. Head Anchors: Two anchors per head for frames more than 42 inches wide and mounted in metal-stud partitions.
 6. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.

7. Terminated Stops: Terminate stops 6 inches above finish floor with a 45-degree angle cut, and close open end of stop with steel sheet closure. Cover opening in extension of frame with welded-steel filler plate, with welds ground smooth and flush with frame.
- D. Fabricate concealed stiffeners and edge channels from either cold- or hot-rolled steel sheet.
- E. Hardware Preparation: Factory prepare hollow-metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to SDI A250.6, the Door Hardware Schedule, and templates.
1. Reinforce doors and frames to receive non-templated, mortised, and surface-mounted door hardware.
 2. Comply with applicable requirements in SDI A250.6 and BHMA A156.115 for preparation of hollow-metal work for hardware.
- F. Hardware Reinforcement: Fabricate reinforcement plates from same material as door face sheets to comply with the following minimum sizes:
1. Hinges: Minimum 0.123 inch thick by 1-1/2 inches wide by 6 inches longer than hinge, secured by not less than 6 spot welds.
 2. Lock Face, Flush Bolts, Closers, and Concealed Holders: Minimum 0.067 inch thick.
 3. All Other Surface-Mounted Hardware: Minimum 0.067 inch thick.
- G. Stops and Moldings: Provide stops and moldings around glazed lites and louvers where indicated. Form corners of stops and moldings with butted or mitered hairline joints.
1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of hollow-metal work.
 2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
 3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
 4. Provide loose stops and moldings on inside of hollow-metal work.
 5. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
 6. Moldings for Glazed Lites in Doors: Minimum 0.032 inch thick, fabricated from same material as door face sheet in which they are installed.
 7. Fixed Frame Moldings: Formed integral with standard steel frames, minimum 5/8 inch high, unless otherwise indicated.
 8. Loose Stops for Glazed Lites in Frames: Minimum 0.032 inch thick, fabricated from same material as frames in which they are installed.

2.6 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.

1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.
 2. Dry film thickness of primer shall not be less than 0.7 mils.
- B. Metallic-Coated Steel Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas, and apply galvanizing repair paint specified below to comply with ASTM A 780.
1. Galvanizing Repair Paint: High-zinc-dust-content paint for re-galvanizing welds in steel, complying with SSPC-Paint 20.
- C. Steel Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning"; remove dirt, oil, grease, or other contaminants that could impair paint bond. Remove mill scale and rust, if present, from uncoated steel; comply with SSPC-SP 3, "Power Tool Cleaning," or SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- D. Finish hollow metal doors and frames after assembly.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Drill and tap doors and frames to receive non-templated, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install hollow-metal work plumb, rigid, properly aligned, and securely fastened in place. Comply with Drawings and manufacturer's written instructions.
- B. Hollow-Metal Frames: Install hollow-metal frames for doors, transoms, sidelites, borrowed lites, and other openings, of size and profile indicated. Comply with SDI A250.11 or NAAMM-HMMA 840 as required by standards specified.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
 - a. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
 - b. Install frames with removable stops located on secure side of opening.
 - c. Install door silencers in frames before grouting.
 - d. Remove temporary braces necessary for installation only after frames have been properly set and secured.
 - e. Check plumb, square, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
 - f. Field apply bituminous coating to backs of frames that will be filled with grout containing anti-freezing agents.
 - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post-installed expansion anchors.
 - a. Floor anchors may be set with power-actuated fasteners instead of post-installed expansion anchors if so indicated and approved on Shop Drawings.
 - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit hollow-metal doors accurately in frames, within clearances specified below. Shim as necessary.
 - 1. Non-Fire-Rated Steel Doors:
 - a. Between Door and Frame Jambs and Head: 1/8 inch plus or minus 1/32 inch.

- b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/32 inch.
 - c. At Bottom of Door with no threshold: 5/8 inch maximum.
 - d. At Bottom of Door with threshold: 3/8 inch maximum.
 - e. Between Door Face and Stop: 1/16 inch to 1/8 inch plus or minus 1/32 inch.
- D. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.
- 1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow-metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow-metal work immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- D. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- E. Factory-Finish Touchup: Clean abraded areas and repair with same material used for factory finish according to manufacturer's written instructions.
- F. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in painting Sections.

END OF SECTION 081113

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

B. Related Requirements:

1. Section 081113 "Hollow Metal Doors and Frames".
2. Section 087100 "Door Hardware".
3. Section 088000 "Glazing".
4. Division 09 "Finishes" for field painting, staining and/or transparent finishing of doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door, include details of core and edge construction, louvers, vision panels, reinforcement blocking for hardware and trim for openings.
 - a. Include statement indicating location of manufacturer and point of extraction, harvest, or recovery for each raw material used in regionally extracted and manufactured materials. Indicate distance to Project and fraction by weight of each regionally manufactured material that is regionally extracted.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:
 1. Dimensions and locations of blocking.
 2. Dimensions and locations of mortises and holes for hardware.
 3. Dimensions and locations of cutouts.
 4. Undercuts.
 5. Requirements for veneer matching.
 6. Doors to be factory finished and finish requirements.

- C. Shop drawing schedules shall list door numbers identical to those shown on the Architectural drawings.
- D. Certification: On door manufacturer's letterhead stating that all blocking required for scheduled hardware is provided in each door, of the proper dimension, to properly receive scheduled hardware provided.
- E. Samples for Verification:
 - 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
 - 2. Corner sections of doors, approximately 8 by 10 inches, with door faces and edges representing actual materials to be used.
 - a. Provide Samples for each species of veneer and solid lumber required.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.
- B. Quality Standard Compliance Certificates: AWI Quality Certification and/or WI Certified Compliance Program certificates.

1.5 QUALITY ASSURANCE

- A. Comply with the requirements of the following:
 - 1. N.F.P.A. National Fire Protection Association
 - 2. W.D.M.A. Wood Door Manufacturers Association
 - 3. U.L. Underwriters' Laboratory, Inc.
 - 4. W.H.I. Warnock Hersey International
- B. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body and is a certified participant in AWI's Quality Certification Program.
- C. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.

- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.

1.8 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirement, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1. Graham Wood Doors, an Assa Abloy Group Company. (Basis of Design)
 - 2. Marshfield Door Systems.
 - 3. VT Industries.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

2.2 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with WDMA I.S.1-A, "Architectural Wood Flush Doors."

1. Provide Labels indicating that doors comply with requirements of grades specified.
2. Contract Documents contain selections chosen from options in quality standard and additional requirements beyond those of quality standard. Comply with those selections and requirements in addition to quality standard.

B. WDMA I.S.1-A Performance Grade:

1. Extra Heavy Duty unless otherwise indicated.

C. Particleboard-Core Doors:

1. Particleboard: ANSI A208.1, Grade LD-2, made with binder containing no urea-formaldehyde.
2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
 - a. 5-inch top-rail blocking, in doors indicated to have closers.
 - b. 5-inch bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
 - c. 5-inch mid-rail blocking, in doors indicated to have exit devices.
3. Provide doors with glued-wood-stave or structural-composite-lumber cores instead of particleboard cores for doors indicated to receive exit devices.

2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH

A. Interior Solid-Core Doors:

1. Grade: Premium, with Grade A faces.
1. Species: Maple
2. Cut: Plain sliced.
3. Match between Veneer Leaves: Book match.
4. Assembly of Veneer Leaves on Door Faces: Center-balance match.
5. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
6. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by 10 feet or more.
7. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
8. Transom Match: Continuous match.
9. Exposed Vertical and Top Edges: Same species as faces - edge Type A.
10. Core: Particleboard
11. Construction: Five or seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering. Faces are bonded to core using a hot press.
12. WDMA I.S.1-A Performance Grade: Extra Heavy Duty.

2.4 LIGHT FRAMES AND LOUVERS

- A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.
1. Wood Species: Same species as door faces.
 2. Profile: Manufacturer's standard shape.
 3. Profile: Flush rectangular beads.

2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
1. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
 2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
 3. Comply with tolerance requirements of NWWDA and NFPA 80 for pre-fitting. Machine doors for hardware requiring cutting of doors. Comply with final hardware templates and wood and hollow metal frame shop drawings and with hardware templates and other essential information required ensuring proper fit of doors and hardware.
 4. A plus or minus 1/32" will be allowed on all hardware locations. A plus 1/32" minus 1/64" tolerance will be allowed on lock front preparation cutouts.
- C. Openings: Factory cut and trim openings through doors.
1. Light Openings: Trim openings with moldings of material and profile indicated.
 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."

2.6 SHOP PRIMING

- A. Doors for Transparent Finish: Shop prime faces and all four edges with stain (if required), other required pretreatments, and first coat of finish. Seal edges of cutouts and mortises with first coat of finish.

2.7 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Transparent Finish:
 - 1. Grade: Premium.
 - 2. Finish: AWI conversion varnish for cherry wood or catalyzed polyurethane for birch, maple or oak) system.
 - 3. Finish: WDMA TR-4 conversion varnish or TR-6 catalyzed polyurethane.
 - 4. Staining: Clear 100 (Basis of Design is Graham Wood Doors)
 - 5. Effect: Semi-filled finish, produced by applying an additional finish coat to partially fill the wood pores.
 - 6. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 - 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
 - 1. Install fire-rated doors according to NFPA 80.
 - 2. Install smoke- and draft-control doors according to NFPA 105.

- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 - 1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold unless otherwise indicated.
 - a. Comply with NFPA 80 for fire-rated doors.
 - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416

SECTION 081613 – FIBERGLASS REINFORCED POLYESTER DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Fiberglass reinforced polyester doors.
2. Aluminum frames for non-fire rated fiberglass reinforced polyester doors.

B. Related Sections:

1. Division 08 Section "Glazing" for glass view panels in doors.
2. Division 08 Section "Hollow Metal Doors and Frames" for hollow metal frames.
3. Division 08 Sections "Door Hardware" for door hardware.
4. Division 08 Sections "Aluminum Framed Entrances and Storefronts"

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.
2. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
3. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
4. ASTM B 209 - Aluminum and Aluminum-Alloy Sheet and Plate.
5. ASTM B 221 - Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
6. ASTM C 1363 - Standard Test Method for Thermal Performance of Building Assemblies by Means of a Hot Box Apparatus.
7. ASTM D 256 - Determining the Pendulum Impact Resistance of Notched Specimens of Plastics.
8. ASTM D 543 - Evaluating the Resistance of Plastics to Chemical Reagents.
9. ASTM D 1308 - Effect of Household Chemicals on Clear and Pigmented Organic Finishes.
10. ASTM D 2126 - Response of Rigid Cellular Plastics to Thermal and Humid Aging.
11. ASTM D 6670-01 - Standard Practice for Full-Scale Chamber Determination of Volatile Organic Emissions from Indoor Materials/Products.
12. ASTM E 84 - Surface Burning Characteristics of Building Materials.

13. NFRC 102 – Procedure for Measuring the Steady-State Thermal Transmittance of Fenestration Systems.
14. NFRC 400 - Procedure for Determining Fenestration Product Air Leakage.
15. UL 10C - Positive Pressure Fire Tests of Door Assemblies.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, components, hardware reinforcements, profiles, and finishes.
- B. Templates: Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Include the following:
 1. Elevations of each door design.
 2. Details of doors.
 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 4. Details of anchorages, joints, field splices, and connections.
 5. Locations of reinforcement and preparations for hardware.
 6. Details of each different wall opening condition.
 7. Details of accessories.
 8. Details of preparations for power, signal, and control systems.
- D. Samples for Verification:
 1. Samples are only required by request of the architect.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain doors and frames through one source from a single manufacturer wherever possible.
- B. Energy Efficient Exterior Openings: Comply with minimum thermal ratings, based on ASTM C1363. Openings to be fabricated and tested as fully operable, thermal insulating door and frame assemblies.
 1. Thermal Performance (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM C1363 and meet or exceed the following requirements:
 - a. Door Assembly Operable U-Factor and R-Value Ratings: U-Factor 0.35, including insulated door, thermally broken hollow metal frame and threshold.

2. Air Infiltration (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM E283 to meet or exceed the following requirements:
 - a. Rate of leakage of the door assembly shall not exceed 0.20 cfm per square foot of static differential air pressure of 1.567 psf (equivalent to 25 mph wind velocity).
- C. Pre-Installation Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
- B. Store materials under cover at Project site in accordance with the manufacturer's instructions. Do not store in a manner that traps excess humidity
- C. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation. Stack doors and frames in a vertical upright position.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.7 COORDINATION

- A. Coordinate installation of anchorages for door frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.8 WARRANTY

- A. Provide manufacturer's written warranty against defects in materials and workmanship upon final completion and acceptance of Work in this section. Warranty period is ten years.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Special-Lite (SP), SL-20.
 2. Or approved equal.

2.2 MATERIALS

- A. Aluminum: 6063-T6 hardened aluminum alloy. 0.7 mil anodized finish.
- B. Fiberglass Reinforced Plastic Sheet: Thickness of .120" with the finish color for the full thickness of the sheet.
- C. Glazing: Comply with requirements in Division 08 Section, "Glazing."

2.3 FIBERGLASS REINFORCED POLYESTER DOORS

- A. General: Provide 1-3/4 inch doors of type and design indicated, not less than thickness indicated; fabricated without visible joints or seams on exposed faces unless otherwise indicated.
1. Design: As indicated on the drawings.
 2. Core Construction: Five pound density foam-in-place polyurethane core with a minimum U factor of 0.26.
 3. Stiles and Rails: Extruded aluminum with mitered corners. Provide 3/8" diameter tie rods top and bottom.
 4. Faces: Fiberglass reinforced plastic sheets of .120" thickness with a sandstone texture.
 5. Surface Applied Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6.
- B. Joinery to be 3/8" tie rods, top and bottom, bolted through an extruded spline, in both top and bottom rails with 3/16" mechanically fastened (screwed) reinforcing angles, and secured with hex type nuts. Welds, glue, or other methods are not acceptable.
- C. All doors shall be pre-machined in accordance with templates from the hardware manufacturer. For surface applied hardware, doors shall have necessary reinforcement, including the attachment of RIVNUT blind bolt fasteners. With the exception of door closers and holders, which require field applications, doors are to be shipped with hardware attached.
- D. Vision Lites: Provide glazed openings in doors as indicated, with manufacturer's standard aluminum moldings and stops, with removable stops on inside only. Glass to be "factory installed" for warranty purposes.

- E. Face sheets to be locked in with extruded interlocking edges, which are the integral reglets of the Vertical and Horizontal rails permitting a flush appearance. No snap-on or screwed-on trim or caps will be accepted.
- F. Core is to be of foamed in place Urethane foam minimum of 5 lbs. per cubic foot density. Minimum R Value of 9.
 - 1. All doors are to be properly reinforced for hardware prior to urethane core foaming in door.
- G. Meeting stiles, on pairs of doors with Mortise locks and flush bolts, are to have 70-91 beveled meeting stile extrusion with Nylon Pile weather stripping astragal.
- H. Bottom of Door: Install bottom weather bar with nylon brush weatherstripping into extruded interlocking edge of bottom rail
- I. Use of glue to bond sheet to core or extrusions is not acceptable.
- J. Edge Capping: Screw applied edge capping is not acceptable.

2.4 MATERIALS AND ACCESSORIES

- A. Aluminum Members: Provide alloy and temper as recommended by manufacturer for strength, corrosion resistance, and application of required finish and control of color; ASTM B 221 for extrusions, ASTM B 209 for sheet/plate, with a minimum wall thickness of 0.125"
- B. All materials shall be of the same manufacturer. No splitting of Door, Frame or components will be permitted.
- C. Fasteners: Provide aluminum, non-magnetic stainless steel or other non-corrosive metal fasteners, guaranteed by the manufacturer to be compatible with the doors, frames, stops, panels, hardware, anchors, and other items being fastened. For exposed fastener (if any), provide Vandal-proof flat head screws with finish matching the item to be fastened.
 - 1. Do not use exposed fasteners, except where unavoidable for the assembly of units, or unavoidable for the fastening of hardware. Provide only concealed screws in glazing stops.
- C. Reinforcement and Brackets: Manufacturer's standard formed or fabricated steel units, of shapes, plates, or bars, with 2.0 ounce hot-dip zinc coating, complying with ASTM A 123, applied after fabrication.
- D. Expansion Anchor Devices: Lead shield or toothed steel, drill-in, expansion bolt anchors.
- E. Bituminous Coating: Cold applied asphalt mastic complying with SPC-PS 12, compounded for 30-mil thickness per coat.

- F. Sealants and Gaskets: Provide sealants and gaskets in the fabrication, assembly and installation of the work, which are recommended by the manufacturer to remain permanently elastic, non-shrinking, non-migrating and weatherproof.
- G. Glazing Gaskets: For glazing factory-installed glass, and for gaskets, which are factory-installed in "captive" assembly of glazing stops, provide manufacturer's standard stripping of molded neoprene, complying with ASTM D 2000 (Designation 2BC415 to 3 BC620), or molded PVC complying with ASTM C 509, Grade 4.

2.5 ENTRANCE DOOR HARDWARE

- A. Refer to hardware section of Division 08 for requirements for balance of finished hardware items other than those indicated herein provided by the manufacturer of aluminum entrances.

2.6 ALUMINUM FRAMES

- A. Refer to Section 084113 "Aluminum Framed Entrances and Storefront" for Aluminum Frame requirements.

2.7 FABRICATION

- A. General: Fabricate work to be rigid and free of defects. Accurately form to required sizes and profiles.
- B. Fiberglass Reinforced Polyester Doors:
 - 1. Glazed Lites: Factory cut openings in doors with applied flush aluminum trim kit to fit.
 - 2. Top Caps: Close tops of doors flush with aluminum top caps.
- C. Aluminum Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
- D. Surface Hardware Preparation: Factory prepare work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section, "Door Hardware."
 - 1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
 - 2. Reinforce doors to receive non-template, mortised and surface-mounted door hardware.
 - 3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of work for hardware.

2.8 FINISHES

- A. Sandstone texture face finish shall be selected by architect from manufacturer's full range of standard and premium colors.

- B. Aluminum finish for stiles and rails, light kits shall be:
 - 1. Satin Clear.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prior to installation, check openings for squareness, alignment, twist, and plumbness.
- B. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions. Comply with NFPA 80 at fire rated openings.
- B. Aluminum Frames: Install aluminum frames of size and profile indicated.
 - 1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. Shim as necessary to comply with installation tolerances.
 - 2. Floor Anchors: Provide floor anchors for each jamb, and secure with post-installed expansion anchors.
 - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with appropriate mortar.
- C. Fiberglass Reinforced Polyester Doors: Fit doors accurately in frames, within clearances specified below. Shim as necessary.
 - 1. Non-Fire-Rated Doors:
 - a. Jambs and Head: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
 - b. Between Edges of Pairs of Doors: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
 - c. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch (19 mm).

- D. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with door manufacturer's written instructions. Comply with NFPA requirements for fire rated glazing.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including stainless steel work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from stainless steel work immediately after installation.
- C. Remove stains and materials that will have an adverse effect on the doors and frames and restore slight blemishes in accordance with manufacturer's instructions to match original finish.

END OF SECTION 081613

SECTION 083323 - OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Insulated overhead service doors with motorized operation.

- B. Related Requirements:

1. Section 055000 "Metal Fabrications" for miscellaneous steel supports.
2. Section 087100 "Door Hardware" for cylindrical door locks.
3. Division 26 for electrical wiring and conduit, fuses, disconnect switches, connection of operator to power supply, and installation of control station and wiring for motorized units.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of overhead coiling door and accessory.

1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
3. Include description of automatic closing device and testing and resetting instructions.

- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
4. For exterior components, include details of provisions for assembly expansion and contraction and for excluding and draining moisture to the exterior.

5. Show locations of controls, locking devices, detectors or replaceable fusible links, and other accessories.
 6. Include diagrams for power, signal, and control wiring.
- C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.
1. Include similar Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:
1. Curtain slats, including full vision window secured to slat.
 2. Bottom bar with sensor edge.
 3. Guides.
 4. Brackets.
 5. Hood.
 6. Locking device(s).
 7. Include similar Samples of accessories involving color selection.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Oversize Construction Certification: For door assemblies required to be fire-rated and that exceed size limitations of labeled assemblies.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For overhead coiling doors to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
 1. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.
- B. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at as close to neutral pressure as possible according to NFPA 252 or UL 10B.
 1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard

construction requirements for tested and labeled fire-rated door assemblies except for size.

2. Temperature-Rise Limit: Where indicated, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F above ambient after 30 minutes of standard fire-test exposure.
3. Smoke Control: Where indicated, provide doors that are listed and labeled with the letter "S" on the fire-rating label by a qualified testing agency for smoke- and draft-control based on testing according to UL 1784; with maximum air-leakage rate of 3.0 cfm/sq. ft. of door opening at 0.10-inch wg for both ambient and elevated temperature tests.

- C. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC A117.1.

1.7 WARRANTY

- A. Provide manufacturer's written warranty against defects in materials and workmanship upon final completion and acceptance of Work in this section. Warranty period is two years.

PART 2 - PRODUCTS

2.1 MANUFACTURERS, GENERAL

- A. Source Limitations: Obtain overhead coiling doors from single source from single manufacturer.
1. Obtain operators and controls from overhead coiling door manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Structural Performance, Exterior Doors: Capable of withstanding the design wind loads.
1. Design Wind Load: 133 mph (ASCE 7 Windspeed).
 2. Testing: According to ASTM E 330 or DASMA 108 for garage doors and meeting the acceptance criteria of DASMA 108.
 3. Deflection Limits: Design overhead coiling doors to withstand design wind load without evidencing permanent deformation or disengagement of door components.
 4. Operability under Wind Load: Design overhead coiling doors to remain operable under design wind load, acting inward and outward.
- B. Windborne-Debris Impact Resistance: Provide glazed and impact-protective overhead coiling doors that pass missile-impact and cyclic-pressure tests according to ASTM E 1996 for Wind Zone 3.
1. Large-Missile Test: For overhead coiling doors located within 30 feet of grade.

2. Small-Missile Test: For overhead coiling doors located more than 30 feet above grade.

2.3 DOOR ASSEMBLY

- A. Insulated Service Door: Overhead coiling door formed with curtain of interlocking metal slats.
 1. Acceptable Manufacturers: Subject to compliance with requirements, Manufacturers of products that may be incorporated in the work include, but are not limited to, the following:
 - a. Cornell Iron Works, Inc. Thermiser Series. (Basis-of-Design)
 - b. The Cookson Company, Inc.
 - c. Amarr
 - d. Clopay
- B. Operation Cycles: Door components and operators capable of operating for not less than 20,000. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
 1. Include tamperproof cycle counter.
- C. Air Infiltration: Maximum rate of 1.0 cfm/sq. ft. at 15 and 25 mph when tested according to ASTM E 283 or DASMA 105.
- D. Minimum STC Rating: 27.
- E. Curtain R-Value: 8.0 deg F x h x sq. ft./Btu.
- F. Door Curtain Material: Aluminum.
- G. Door Curtain Slats: Flat profile slats of 3-inch nominal, center-to-center height.
 1. Vision Panels: Approximately 12-inch openings spaced approximately 6 inches apart and beginning 9 inches from end guides; in rows and spacing of slats at height indicated on Drawings; installed with insulated vision-panel glazing.
 2. Insulated-Slat Interior Facing: Metal.
 3. Gasket Seal. Manufacturer's standard continuous gaskets between slats.
- H. Bottom Bar: Two angles, each not less than 1-1/2 by 1-1/2 by 1/8 inch thick; fabricated from aluminum extrusions and finished to match door.
- I. Curtain Jamb Guides: Aluminum with exposed finish matching curtain slats.
- J. Hood: Match curtain material and finish.
 1. Shape: Square.
 2. Mounting: Face of wall.

- K. Locking Devices: Equip door with locking device assembly and chain lock keeper.
 - 1. Locking Device Assembly: Single-jamb side locking bars, operable from inside and outside with cylinders.
- L. Electric Door Operator:
 - 1. Usage Classification: Medium duty, up to 12 cycles per hour and up to 50 cycles per day.
 - 2. Operator Location: Top of hood.
 - 3. Safety: Listed according to UL 325 by a qualified testing agency for commercial or industrial use; moving parts of operator enclosed or guarded if exposed and mounted at 8 feet or lower.
 - 4. Motor Exposure: Interior.
 - 5. Emergency Manual Operation: Chain type.
 - 6. Obstruction-Detection Device: Automatic electric sensor edge on bottom bar.
 - a. Sensor Edge Bulb Color: Black.
 - 7. Control Station(s): Interior mounted.
- M. Curtain Accessories: Equip door with weatherseals, pull-down straps and automatic closing device. (Equip doors at Transportation Garage with exhaust ports for flexible tube connections.)
- N. Door Finish:
 - 1. Baked-Enamel or Powder-Coated Finish: Color as selected by Architect from manufacturer's full range.
 - 2. Interior Curtain-Slat Facing: Match finish of exterior curtain-slat face.

2.4 MATERIALS, GENERAL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.5 DOOR CURTAIN MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
 - 1. Aluminum Door Curtain Slats: ASTM B 209 sheet or ASTM B 221 extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; thickness of 0.050 inch; and as required.
 - 2. Vision-Panel Glazing: Manufacturer's standard clear glazing, fabricated from transparent acrylic sheet or fire-protection rated glass as required for type of door; set in glazing channel secured to curtain slats.

3. Insulation: Fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84 or UL 723. Enclose insulation completely within slat faces.
4. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face, with minimum steel thickness of 0.010 inch and minimum aluminum thickness of 0.032 inch.

- B. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain, and a continuous bar for holding windlocks.

2.6 HOODS

- A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.

1. Aluminum: 0.040-inch thick aluminum sheet complying with ASTM B 209, of alloy and temper recommended by manufacturer and finisher for type of use and finish indicated.

2.7 LOCKING DEVICES

- A. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

1. Lock Cylinders: Cylinders standard with manufacturer and keyed to building keying system.
2. Keys: Three for each cylinder.

- B. Chain Lock Keeper: Suitable for padlock.

- C. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.8 CURTAIN ACCESSORIES

- A. Weatherseals for Exterior Doors: Equip each exterior door with weather-stripping gaskets fitted to entire exterior perimeter of door for a weather-resistant installation unless otherwise indicated.

1. At door head, use 1/8-inch thick, replaceable, continuous-sheet baffle secured to inside of hood or field- installed on the header.

2. At door jambs, use replaceable, adjustable, continuous, flexible, 1/8-inch thick seals of flexible vinyl, rubber, or neoprene.

B. Pull-Down Strap: Provide pull-down straps for doors more than 84 inches high.

2.9 COUNTERBALANCING MECHANISM

A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.

B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, seamless or welded carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 in./ft. of span under full load.

C. Counterbalance Spring: One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

1. Fire-Rated Doors: Equip with auxiliary counterbalance spring and prevent tension release from main counterbalance spring when automatic closing device operates.

D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.10 ELECTRIC DOOR OPERATORS

A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and operation-cycles requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking door, and accessories required for proper operation.

1. Comply with NFPA 70.
2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with NFPA 70 Class 2 control circuit, maximum 24-V ac or dc.

B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.

C. Door Operator Location(s): Operator location indicated for each door.

1. Top-of-Hood Mounted: Operator is mounted to the right or left door head plate with the operator on top of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Headroom is required for this type of mounting.
- D. Motors: Reversible-type motor with controller (disconnect switch) for motor exposure indicated.
1. Electrical Characteristics:
 - a. Phase: Polyphase.
 - b. Volts: 208V; or as indicated on drawings.
 - c. Hertz: 60.
 2. Motor Size: Minimum size as indicated. If not indicated, large enough to start, accelerate, and operate door in either direction from any position, at a speed not less than 8 in./sec. and not more than 12 in./sec., without exceeding nameplate ratings or service factor.
 3. Operating Controls, Controllers, Disconnect Switches, Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
 4. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
- E. Limit Switches: Equip each motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
- F. Obstruction Detection Devices: External entrapment protection consisting of indicated automatic safety sensor capable of protecting full width of door opening. For non-fire-rated doors, activation of device immediately stops and reverses downward door travel.
1. Electric Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.
 - a. Self-Monitoring Type: Four-wire configured device designed to interface with door operator control circuit to detect damage to or disconnection of sensor edge.
- G. Control Station: Three-button control station in fixed location with momentary-contact push-button controls labeled "Open" and "Stop" and sustained- or constant-pressure push-button control labeled "Close."
1. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
- H. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed 25 lbf.
- I. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount

mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.

- J. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.
- K. Audible and Visual Signals: Audible alarm and visual indicator lights in compliance with regulatory requirements for accessibility.

2.11 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.12 ALUMINUM FINISHES

- A. Baked-Enamel or Powder-Coat Finish: AAMA 2603. Comply with coating manufacturer's written instructions for cleaning, conversion coating, application, and baking.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrate areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, controls, and operators at the mounting locations indicated for each door.
- C. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.

3.3 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Perform installation and startup checks according to manufacturer's written instructions.
 - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
 - 3. Test door closing when activated by detector or alarm-connected fire-release system. Reset door-closing mechanism after successful test.

3.4 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
 - 1. Adjust exterior doors and components to be weather-resistant.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust seals to provide tight fit around entire perimeter.

3.5 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of coiling-door Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for door operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 1. Perform maintenance, including emergency callback service, during normal working hours.
 - 2. Include 24-hour-per-day, seven-day-per-week, emergency callback service.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION 083323

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Exterior and interior storefront framing.
2. Storefront framing for punched openings.
3. Exterior and interior manual-swing entrance doors and door-frame units.

B. Related Sections:

1. Division 08 Section "Door Hardware"
2. Division 08 Section "Glazing"
3. Division 08 Section "Aluminum Windows"

1.3 DEFINITIONS

- A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."

1.4 PERFORMANCE REQUIREMENTS

- A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
2. Dimensional tolerances of building frame and other adjacent construction.
3. Failure includes the following:
 - a. Deflection exceeding specified limits.
 - b. Thermal stresses transferring to building structure.
 - c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.

- d. Glazing-to-glazing contact.
 - e. Noise or vibration created by wind and by thermal and structural movements.
 - f. Loosening or weakening of fasteners, attachments, and other components.
 - g. Sealant failure.
 - h. Failure of operating units.
- B. Delegated Design: Design aluminum-framed systems, including comprehensive engineering analysis by a qualified professional engineer, licensed in the state the project is located, using performance requirements and design criteria indicated.
- C. Structural Loads:
- 1. Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour (meters per second) at 33 feet (10 m) above grade, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade as indicated on Drawings.
 - a. Wind Design Data: As indicated on drawings
 - b. Basic Wind Speed: As indicated on drawings
 - c. Occupancy Factor: As indicated on drawings
 - d. Exposure Category: As indicated on drawings
- D. Deflection of Framing Members:
- 1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed $L/175$ of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components directly below them to less than 1/8 inch (3.2 mm) and clearance between members and operable units directly below them to less than 1/16 inch (1.5 mm).
- E. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
- 1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
 - 2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
 - 3. Test Durations: As required by design wind velocity, but not fewer than 10 seconds.
- F. Windborne-Debris-Impact-Resistance Performance: Provide aluminum-framed systems that pass missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and testing information in ASTM E 1996.

1. Large-Missile Impact: For aluminum-framed systems located within 30 feet (9.1 m) of grade.
- G. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. (0.03 L/s per sq. m) of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft. (300 Pa).
- H. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).
- I. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
 2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F (82 deg C).
 - b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).
 3. Interior Ambient-Air Temperature: 75 deg F (24 deg C).
- J. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than 53 when tested according to AAMA 1503.
- K. Thermal Conductance: Provide aluminum-framed systems with fixed glazing and framing areas having an average U-factor of not more than 0.40 Btu/sq. ft. x h x deg F (3.23 W/sq. m x K) when tested according to AAMA 1503.
- L. Sound Transmission: Provide aluminum-framed systems with fixed glazing and framing areas having the following sound-transmission characteristics:
 1. Sound Transmission Class (STC): Minimum 30 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- M. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by aluminum-framed systems without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.

1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
 2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.
- N. Structural-Sealant Joints: Designed to produce tensile or shear stress of less than 20 psi (138 kPa).

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.
- B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.
1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.
 2. For entrance doors, include hardware schedule and indicate operating hardware types, functions, quantities, and locations.
- C. Samples for Finish Selection: Submit actual samples (3" by 4" minimum) of full range of available standard and premium color finishes, or when finish is specified, specified finish on specified material for selection. Color sample charts on paper are not acceptable.
- D. Entrance Door Hardware Submittals:
1. Entrance Door Hardware Schedule: Prepared by door hardware supplier in coordination with entrance door manufacturer, under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- E. Delegated-Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer, licensed in the state the project is located, responsible for their preparation.
1. Detail fabrication and assembly of aluminum-framed systems.
 2. Include design calculations.
- F. Qualification Data: For qualified Installer and testing agency.
- G. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems, indicating compliance with performance requirements.

- H. Maintenance Data: For aluminum-framed systems to include in maintenance manuals.
- I. Warranties: Sample of special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Engineering Responsibility: Prepare data for aluminum-framed systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in systems similar to those indicated for this Project.
- C. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
 - 1. Do not revise intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If revisions are proposed, submit comprehensive explanatory data to Architect for review.
- D. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines] [and] [ICC/ANSI A117.1.
- E. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.
- F. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.
- G. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.
- H. Welding Qualifications: Qualify procedures and personnel according to AWS D1.2, "Structural Welding Code - Aluminum."
- I. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
- J. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Structural failures including, but not limited to, excessive deflection.
- b. Noise or vibration caused by thermal movements.
- c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
- d. Adhesive or cohesive sealant failures.
- e. Water leakage through fixed glazing and framing areas.
- f. Failure of operating components.

2. Warranty Period: Five years from date of Substantial Completion.

- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.

1. Warranty Period: Twenty years for high performance fluoropolymer finish years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following, or approved equal:

1. YKK AP America Inc.; YES 60XT (Exterior) and YES 45 CS (Interior), Basis of Design
2. Kawneer North America; an Alcoa company.
3. EFCO Corporation

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
 3. Extruded Structural Pipe and Tubes: ASTM B 429.
 4. Structural Profiles: ASTM B 308/B 308M.
 5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.
- B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.
1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
 2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
 3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 FRAMING SYSTEMS

- A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Exterior Construction: Thermally improved or broken, structurally glazed as per performance requirements.
 2. Interior Construction: Nonthermal, structurally glazed as per performance requirements.
 3. Glazing System: Manufacturer's recommended glazing system producing a weathertight seal and complying with performance requirements.
 4. Glazing Plane For Exterior Assemblies: Front.
 5. Glazing Plane For Interior Assemblies: Center.
- B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 2. Reinforce members as required to receive fastener threads.
 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system or fabricated from stainless steel.
- D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.

- E. Concealed Flashing: Dead-soft, 0.018-inch- (0.457-mm-) thick stainless steel, ASTM A 240/A 240M of type recommended by manufacturer.
- F. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.
 - 1. Provide sealants for use inside of the weatherproofing system that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 GLAZING SYSTEMS

- A. Glass and Glazing Materials: Provide glass and glazing materials that comply with requirements specified in Division 088000 Section "Glazing."
- B. Design Glazing System to accommodate replacement of glass utilizing manufacturer's glazing system.
- C. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.
- D. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.
- E. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.
- F. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:
 - 1. Structural Sealant: ASTM C 1184, single-component neutral-curing silicone formulation that is compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant and approved by a structural-sealant manufacturer for use in aluminum-framed systems indicated.
 - a. Provide sealants for use inside of the weatherproofing system that have a VOC content of 100 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Color: Black.
 - 2. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.
 - a. Provide sealants for use inside of the weatherproofing system that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Color: Matching structural sealant.

2.5 OPAQUE INSULATED PANELS:

- A. Overall Thickness: 1”
- B. Drawing Identification Number: MP-1
- C. Exterior Face: Kynar paint on smooth .032” aluminum factory finished in color from manufacturer's full range of colors as selected by Architect.
- D. Interior Face: Kynar paint on smooth .032” aluminum in color selected by Architect from manufacturers full range of available colors.
- E. Exterior Substrate: Water-resistant 3/16” mineral fiber board
- F. Interior Substrate: Water-resistant 3/16” mineral fiber board
- G. Core: Polyisocyanurate

2.6 ENTRANCE DOOR SYSTEMS

- A. Refer to Division 081613 Section “Fiberglass Reinforced Polyester Doors” for requirements for FRP doors installed in aluminum framed entrances and storefronts.
- B. ENTRANCE DOOR HARDWARE
- C. Refer to Division 08 Section “Hardware” for requirements for balance of finished hardware items other than those indicated herein provided by the manufacturer of aluminum entrances.
- D. Provide door manufacturer's recommended heavy-duty hardware units indicated, scheduled or required for operation of each door, including the following items of sizes, number, and type recommended by manufacturer for service required, finished to match door, unless otherwise indicated.
- E. Provide hardware and all other door manufacturer’s standard heavy duty hardware units as required for operation of each door, finished to match door and frames, unless otherwise indicated and/or approved equal.
- F. Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
 - 2. Sliding Type: AAMA 701, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- G. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- H. Silencers: BHMA A156.16, Grade 1.

2.7 ACCESSORY MATERIALS

- A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 07 Section "Joint Sealants".
- B. Sealant: For sealants required within fabricated windows, provide window manufacturer's standard, permanently elastic, nonshrinking, and nonmigrating type recommended by sealant manufacturer for joint size and movement.
- C. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil (0.762-mm) thickness per coat.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:
 - 1. Profiles that are sharp, straight, and free of defects or deformations.
 - 2. Accurately fitted joints with ends coped or mitered.
 - 3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
 - 4. Physical and thermal isolation of glazing from framing members.
 - 5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 - 6. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
 - 7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.
- F. Storefront Framing: Fabricate components for assembly using:
 - 1. Exterior Framing: screw spline joinery (YKK YES 60XT, Basis of Design)
 - 2. Interior Framing: shear block joinery (YKK YES 45CI, Basis of Design)
- G. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.

1. At exterior doors, provide compression weather stripping at fixed stops.
2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.

H. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
2. At exterior doors, provide weather sweeps applied to door bottoms.

I. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.

J. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.9 ALUMINUM FINISHES

A. High-Performance Organic Finish (2-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.

1. Color and Gloss: As selected by Architect from full range of available standard and premium colors, including metallics.

B. Clear Protective Coatings: AAMA 602.2 compounded specifically for protection of aluminum finish during construction.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General:

1. Comply with manufacturer's written instructions.
2. Do not install damaged components.
3. Fit joints to produce hairline joints free of burrs and distortion.
4. Rigidly secure nonmovement joints.
5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
6. Seal joints watertight unless otherwise indicated.

B. Metal Protection:

1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.

D. Set continuous sill members and flashing in full sealant bed as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.

E. Install aluminum closure angles and trim at ceilings and floors to conceal gaps and provide firestopping between floors at juncture with curtain wall system.

F. Install components plumb and true in alignment with established lines and grades, and without warp or rack.

G. Install glazing as specified.

1. Structural-Sealant Glazing:

- a. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
- b. Install weatherseal sealant according to Division 07 Section "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

H. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.

1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.

2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

- I. Install perimeter joint sealants as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.

3.3 ERECTION TOLERANCES

- A. Install aluminum-framed systems to comply with the following maximum erection tolerances:
 1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm) over total length.
 2. Alignment:
 - a. Where surfaces abut in line, limit offset from true alignment to 1/16 inch (1.5 mm).
 - b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).
- B. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch (3 mm).

3.4 ADJUSTING

- A. Adjust operating entrance door hardware to function smoothly as recommended by manufacturer.
 1. For entrance doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches (75 mm) from the latch, measured to the leading door edge.

END OF SECTION 084113

SECTION 085113 - ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes aluminum windows for installation in exterior storefront framing.
- B. Related Requirements:
 - 1. Section 084113 "Aluminum-Framed Entrances and Storefronts" for coordinating finish and installation in aluminum storefront framing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for aluminum windows.
- B. Shop Drawings: For aluminum windows.
 - 1. Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches in size.
- D. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.
- B. Product Test Reports: For each type of aluminum window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.

- D. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by test reports and calculations.
- B. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.
- C. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
1. Build mockup of typical wall area as shown on Drawings.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, condensation, and air infiltration.
 - c. Faulty operation of movable sash and hardware.
 - d. Deterioration of materials and finishes beyond normal weathering.
 - e. Failure of insulating glass.
 2. Warranty Period:
 - a. Window: 10 years from date of Substantial Completion.
 - b. Glazing Units: 10 years from date of Substantial Completion.
 - c. Aluminum Finish: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain aluminum windows from single source from single manufacturer.

2.2 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Window Certification: AAMA certified with label attached to each window.
- B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 - 1. Minimum Performance Class: AW-PG 80.
- C. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.35 Btu/sq. ft. x h x deg F
- D. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum whole-window SHGC of 0.30.
- E. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of 76.
- F. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F ambient; 180 deg F material surfaces.
- G. Sound Transmission Class (STC): Rated for not less than 32 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- H. Outside-Inside Transmission Class (OITC): Rated for not less than 26 OITC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 1332.
- I. Windborne-Debris-Impact Resistance: Capable of resisting impact from windborne debris based on testing glazed windows identical to those specified, according to ASTM E 1886 and testing information in ASTM E 1996 and requirements of authorities having jurisdiction.

2.3 ALUMINUM WINDOWS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following, or approved equal:
1. YKK AP America Inc.; YOW 350 XT (Basis of Design)
 2. Kawneer North America; an Alcoa company.
 3. EFCO Corporation
- B. Operating Types: Provide the following operating types in locations indicated on Drawings:
1. Hopper: Project in.
- C. Frames and Sashes: Aluminum extrusions complying with AAMA/WDMA/CSA 101/I.S.2/A440.
1. Thermally Improved Construction: Fabricate frames, sashes, and muntins with an integral, concealed, low-conductance thermal barrier located between exterior materials and window members exposed on interior side in a manner that eliminates direct metal-to-metal contact.
- D. Glass: Refer to Section 088000 "Glazing" for information on glazing units to be installed in Aluminum window frames.
- E. Hardware, General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock windows, and sized to accommodate sash weight and dimensions.
1. Exposed Hardware Color and Finish: As selected by Architect from manufacturer's full range of standard and premium colors (including metallics)
- F. Projected Window Hardware:
1. Gear-Type Rotary Operators: Complying with AAMA 901 when tested according to ASTM E 405, Method A. Provide operators that function without requiring the removal of interior screens or using screen wickets.
 - a. Type and Style: As selected by Architect from manufacturer's full range of types and styles.
 2. Hinges: Non-friction type, not less than two per sash.
 3. Lock: Lever handle and cam-action lock with keeper.
 4. Limit Devices: Concealed support arms with adjustable, limited, hold-open limit devices designed to restrict sash opening.
 - a. Limit clear opening to 4 inches for ventilation; with custodial key release.

- G. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.
- H. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.
 - 1. Exposed Fasteners: Do not use exposed fasteners to greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

2.4 ACCESSORIES

- A. Interior Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- B. Receptor System: thermally broken, extruded-aluminum receptor system that is compatible with the storefront system that window is installed in.

2.5 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
 - 1. Type and Location: Full, outside for project-in sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
- C. Aluminum Wire Fabric: 18-by-16 mesh of 0.011-inch diameter, coated aluminum wire.
 - 1. Wire-Fabric Finish: Charcoal gray.

2.6 FABRICATION

- A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.
- B. Glaze aluminum windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.
- E. Provide water-shed members above side-hinged sashes and similar lines of natural water penetration.

- F. Mullions: Provide mullions and cover plates, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections. Provide mullions and cover plates capable of withstanding design wind loads of window units.
- G. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation.

2.7 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.8 ALUMINUM FINISHES

- A. High-Performance Organic Finish (Two-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coating; Organic Coating: manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.
 - 1. Color and Gloss: As selected by Architect from full range of industry colors and color densities, including metallic. Color and gloss to match Aluminum Storefront Framing that the windows will be installed in.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.

- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E 2112.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
 - 1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION 085113

SECTION 087100 – DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware and cylinders.
- C. Related Requirements:
 - 1. Section 081113 "Hollow Metal Doors and Frames."
 - 2. Section 081416 "Flush Wood Doors."
 - 3. Section 081613 "Fiberglass Reinforced Polyester Doors."
 - 4. Section 083323 "Overhead Coiling Doors."
 - 5. Section 084113 "Aluminum Framed Entrances and Storefronts."
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 70 - National Electrical Code.
 - 4. NFPA 80 - Fire Doors and Windows.
 - 5. NFPA 101 - Life Safety Code.
 - 6. NFPA 105 - Installation of Smoke Door Assemblies.
 - 7. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series
 - 2. UL10C – Positive Pressure Fire Tests of Door Assemblies

1.2 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.

1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - h. Warranty information for each product.
 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Keying Schedule: After a keying meeting with the owner has taken place prepare a separate keying schedule detailing final instructions. Submit the keying schedule in electronic format. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner must approve submitted keying schedule prior to the ordering of permanent cylinders/cores.
- D. Informational Submittals:
1. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.
- E. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals.
- 1.3 QUALITY ASSURANCE
- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.
 - B. Installer Qualifications: A minimum 3 years documented experience installing both standard and electrified door hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
- D. Source Limitations: Obtain each type and variety of door hardware specified in this section from a single source unless otherwise indicated.
 - 1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
- E. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.
- F. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
 - 1. Function of building, purpose of each area and degree of security required.
 - 2. Plans for existing and future key system expansion.
 - 3. Requirements for key control storage and software.
 - 4. Installation of permanent keys, cylinder cores and software.
 - 5. Address and requirements for delivery of keys.
- G. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.
 - 1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
 - 2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
 - 3. Review sequence of operation narratives for each unique access controlled opening.
 - 4. Review and finalize construction schedule and verify availability of materials.
 - 5. Review the required inspecting, testing, commissioning, and demonstration procedures
- H. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.5 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door and Frame Preparation: Doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.6 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of the hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 4. Electrical component defects and failures within the systems operation.
- C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.
- D. Special Warranty Periods:
 - 1. Ten years for mortise locks and latches.
 - 2. Five years for exit hardware.
 - 3. Twenty five years for manual surface door closer bodies.

1.7 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.
- B. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:
 - 1. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.
- C. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

- A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles and other options as specified in the Door Hardware Sets.
 - 1. Quantity: Provide the following hinge quantity:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
 - 2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
 - a. Widths up to 3'0": 4-1/2" standard or heavy weight as specified.
 - b. Sizes from 3'1" to 4'0": 5" standard or heavy weight as specified.
 - 3. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:
 - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
 - 4. Hinge Options: Comply with the following:

- a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the all out-swinging lockable doors.
5. Manufacturers:
 - a. Bommer Industries (BO).
 - b. Hager Companies (HA).
 - c. McKinney Products; ASSA ABLOY Architectural Door Accessories (MK).
- B. Continuous Geared Hinges: ANSI/BHMA A156.26 Grade 1-600 certified continuous geared hinge. with minimum 0.120-inch thick extruded 6060 T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Factory trim hinges to suit door height and prepare for electrical cut-outs.
 1. Manufacturers:
 - a. Bommer Industries (BO).
 - b. Hager Companies (HA).
 - c. McKinney Products; ASSA ABLOY Architectural Door Accessories (MK).
 - d. Pemko Products; ASSA ABLOY Architectural Door Accessories (PE).

2.3 DOOR OPERATING TRIM

- A. Flush Bolts and Surface Bolts: ANSI/BHMA A156.3 and A156.16, Grade 1, certified.
 1. Flush bolts to be furnished with top rod of sufficient length to allow bolt retraction device location approximately six feet from the floor.
 2. Furnish dust proof strikes for bottom bolts.
 3. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable.
 4. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.
 5. Manufacturers:
 - a. Door Controls International (DC).
 - b. Rockwood Products; ASSA ABLOY Architectural Door Accessories (RO).
 - c. Trimco (TC).
- B. Door Push Plates and Pulls: ANSI/BHMA A156.6 certified door pushes and pulls of type and design specified in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.
 1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
 2. Door Pull and Push Bar Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door unless otherwise indicated.
 3. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
 4. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.
 5. Manufacturers:
 - a. Hiawatha, Inc. (HI).
 - b. Rockwood Products; ASSA ABLOY Architectural Door Accessories (RO).

- c. Trimco (TC).

2.4 CYLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.
- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
- C. Cylinders: Original manufacturer cylinders complying with the following:
1. Mortise Type: Threaded cylinders with rings and cams to suit hardware application.
 2. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
 3. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
 4. Keyway: Match Facility Standard.
- D. Keying System: Each type of lock and cylinders to be factory keyed.
1. Conduct specified "Keying Conference" to define and document keying system instructions and requirements.
 2. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner.
 3. Existing System: Key locks to Owner's existing system.
- E. Key Quantity: Provide the following minimum number of keys:
1. Change Keys per Cylinder: Two (2)
 2. Master Keys (per Master Key Level/Group): Five (5).
 3. Construction Keys (where required): Ten (10).
- F. Construction Keying: Provide construction master keyed cylinders.
- G. Key Registration List (Bitting List):
1. Provide keying transcript list to Owner's representative in the proper format for importing into key control software.
 2. Provide transcript list in writing or electronic file as directed by the Owner.
- H. Key Control Cabinet: Provide a key control system including envelopes, labels, and tags with self-locking key clips, receipt forms, 3-way visible card index, temporary markers, permanent markers, and standard metal cabinet. Key control cabinet shall have expansion capacity of 150% of the number of locks required for the project.
1. Manufacturers:
 - a. Lund Equipment (LU).
 - b. MMF Industries (MM).
 - c. Telkee (TK).

2.5 MECHANICAL LOCKS AND LATCHING DEVICES

- A. Mortise Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.13, Series 1000, Operational Grade 1 certified. Locksets are to be manufactured with a corrosion resistant steel case and be field-reversible for handing without disassembly of the lock body.
 - 1. Mortise locks to be certified Security Grade 1.
 - 2. Manufacturers:
 - a. Corbin Russwin Hardware (RU) – ML2000 Series.
 - b. Sargent Manufacturing (SA) – 8200 Series.
 - c. Schlage (SC) – L9000 Series.

2.6 AUXILIARY LOCKS

- A. Mortise Deadlocks, Small Case: ANSI/BHMA A156.36, Grade 1, small case mortise type deadlocks constructed of heavy gauge wrought corrosion resistant steel. Steel or stainless steel bolts with a 1" throw and hardened steel roller pins. Deadlocks to be products of the same source manufacturer and keyway as other specified locksets.
 - 1. Manufacturers:
 - a. Corbin Russwin Hardware (RU) - DL4100 Series.
 - b. Sargent Manufacturing (SA) - 4870 Series.
 - c. Schlage (SC) - L460 Series.

2.7 LOCK AND LATCH STRIKES

- A. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 - 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
 - 2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
 - 3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.
- B. Standards: Comply with the following:
 - 1. Strikes for Mortise Locks and Latches: BHMA A156.13.
 - 2. Strikes for Auxiliary Deadlocks: BHMA A156.36.
 - 3. Dustproof Strikes: BHMA A156.16.

2.8 CONVENTIONAL EXIT DEVICES

- A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:
 - 1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.

2. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
 3. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.
 4. Devices must fit flat against the door face with no gap that permits unauthorized dogging of the push bar. The addition of filler strips is required in any case where the door light extends behind the device as in a full glass configuration.
 5. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty escutcheon trim with threaded studs for thru-bolts.
 - a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets.
 - b. Where function of exit device requires a cylinder, provide a cylinder (Rim or Mortise) as specified in Hardware Sets.
 6. Vertical Rod Exit Devices: Where surface or concealed vertical rod exit devices are used at interior openings, provide as less bottom rod (LBR) unless otherwise indicated. Provide dust proof strikes where thermal pins are required to project into the floor.
 7. Narrow Stile Applications: At doors constructed with narrow stiles, or as specified in Hardware Sets, provide devices designed for maximum 2" wide stiles.
 8. Rail Sizing: Provide exit device rails factory sized for proper door width application.
 9. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.
- B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Exit device latch to be stainless steel, pullman type, with deadlock feature.
1. Manufacturers:
 - a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
 - b. Sargent Manufacturing (SA) - 80 Series.
 - c. Von Duprin (VD) - 35A/98 XP Series.
- C. Tube Steel Removable Mullions: ANSI/BHMA A156.3 removable steel mullions with malleable-iron top and bottom retainers and a primed paint finish.
1. Provide keyed removable feature where specified in the Hardware Sets.
 2. Provide stabilizers and mounting brackets as required.
 3. Provide electrical quick connection wiring options as specified in the hardware sets.
 4. Manufacturers:
 - a. Corbin Russwin Hardware (RU) - 700/900 Series.
 - b. Sargent Manufacturing (SA) - 980S Series.
 - c. Von Duprin (VD) - 9954 Series.

2.9 DOOR CLOSERS

- A. All door closers specified herein shall meet or exceed the following criteria:
1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size.

- Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
2. Standards: Closers to comply with UL-10C for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
 3. Cycle Testing: Provide closers which have surpassed 15 million cycles in a test witnessed and verified by UL.
 4. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.
 5. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
 6. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics.
 7. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates as required for proper installation. Provide through-bolt and security type fasteners as specified in the hardware sets.
- B. Door Closers, Surface Mounted (Large Body Cast Iron): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron body construction, with adjustable backcheck and separate non-critical valves for closing sweep and latch speed control.
1. Manufacturers:
 - a. Corbin Russwin Hardware (RU) - DC8000 Series.
 - b. LCN Closers (LC) - 4040XP Series.
 - c. Norton Door Controls (NO) – 9500 Series.
 - d. Sargent Manufacturing (SA) - 281 Series.

2.10 ARCHITECTURAL TRIM

- A. Door Protective Trim
1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
 2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1" LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
 3. Where plates are applied to fire rated doors with the top of the plate more than 16" above the bottom of the door, provide plates complying with NFPA 80. Consult manufacturer's catalog and template book for specific requirements for size and applications.
 4. Protection Plates: ANSI/BHMA A156.6 certified protection plates (kick, armor, or mop), fabricated from the following:
 - a. Stainless Steel: 300 grade, .050-inch thick.
 5. Options and fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets. Provide countersunk screw holes.
 6. Manufacturers:

- a. Hiawatha, Inc. (HI).
- b. Rockwood Products; ASSA ABLOY Architectural Door Accessories (RO).
- c. Trimco (TC).

2.11 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 1. Manufacturers:
 - a. Hiawatha, Inc. (HI).
 - b. Rockwood Products; ASSA ABLOY Architectural Door Accessories (RO).
 - c. Trimco (TC).
- C. Overhead Door Stops and Holders: ANSI/BHMA A156.6, Grade 1 certified overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.
 1. Manufacturers:
 - a. Rixson Door Controls (RF).
 - b. Rockwood Products; ASSA ABLOY Architectural Door Accessories (RO).
 - c. Sargent Manufacturing (SA).

2.12 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and NPFA 252, Standard Methods of Fire Tests of Door Assemblies.

- D. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- E. Manufacturers:
 - 1. National Guard Products (NG).
 - 2. Pemko Products; ASSA ABLOY Architectural Door Accessories (PE).
 - 3. Reese Enterprises, Inc. (RE).

2.13 ELECTRONIC ACCESSORIES

- A. Door Position Switches: Door position magnetic reed contact switches specifically designed for use in commercial door applications. On recessed models the contact and magnetic housing snap-lock into a 1" diameter hole. Surface mounted models include wide gap distance design complete with armored flex cabling. Provide SPDT, N/O switches with optional Rare Earth Magnet installation on steel doors with flush top channels.
 - 1. Manufacturers:
 - a. Sargent Manufacturing (SA) – 3280 Series.
 - b. Securitron (SU) - DPS Series.

2.14 FABRICATION

- A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.15 FINISHES

- A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.
- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware
- C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.

- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
 - 4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.
- D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.
- C. Clean operating items as necessary to restore proper finish. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

- A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SETS

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
- B. The supplier is responsible for handing and sizing all products and providing the correct option for the appropriate door type and material where more than one is presented in the hardware sets. Quantities listed are for each pair of doors, or for each single door.

Hardware Sets

Set: 1.0

Doors: 100A

2 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Removable Mullion	Keyed, With Stabilizer	
1 Exit Device (rim, exit only)	With Cylinder Dogging	630
1 Exit Device (rim, nightlatch)	Less Trim, With Cylinder Dogging	630
4 Cylinder / Core	Match Facility Standard	626
2 Offset Door Pull	1-1/2" Diameter, 18" CTC	US32D
2 Door Closer	Heavy Duty, Cushion Stop Arm w/ HO	689
1 Threshold	Thermally Broken, Saddle	
1 Rain Guard	Door Opening Width +4"	
1 Gasketing (mullion)	Adhesive	
2 Sweep	Brush, With Drip Edge	

Notes:

Perimeter/meeting stile seals by frame/door supplier.

Set: 2.0

Doors: 110A

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Exit Device (rim, nightlatch)	Less Trim, With Cylinder Dogging	630
2 Cylinder / Core	Match Facility Standard	626
1 Offset Door Pull	1-1/2" Diameter, 18" CTC	US32D
1 Door Closer	Heavy Duty, Cushion Stop Arm w/ HO	689
1 Threshold	Thermally Broken, Latching Saddle	
1 Rain Guard	Door Opening Width +4"	
1 Sweep	Brush, With Drip Edge	

Notes:

Perimeter seals by frame/door supplier.

Set: 4.0

Doors: 100B

2 Geared Continuous Hinge	Full Mortise, Heavy Duty	
2 Push Bar & Pull	1-1/2" Diameter, 18" Pull CTC	US32D
2 Surface Closer	Heavy Duty, Stop/Holder Arm	689
1 Threshold	Saddle, Smooth	
2 Sweep	Brush	

NEW TRANSPORTATION BUILDING
 JACKSON LIBERTY HIGH SCHOOL
 JACKSON BOARD OF EDUCATION
 COMMISSION NO. 18K040

Notes:

Perimeter/meeting stile seals by frame/door supplier.

Set: 5.0

Doors: 111, 201C

2 Geared Continuous Hinge	Full Mortise, Heavy Duty	
2 Manual Flush Bolt	Top and Bottom	US26D
1 Dust Proof Strike	With Floor Plate	US26D
1 Lockset	Storeroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Closer (RA/PA)	Heavy Duty, Regular/Parallel Arm w/ HO	689
2 Kick Plate	10", 4 Beveled Edges, CSK	US32D
2 Door Stop	Wall / Floor to suit condition	US26D
2 Silencer	HM Type	

Set: 6.0

Doors: 112

3 Hinge (std weight)	5 Knuckle, 2BB	US26D
1 Lockset	Storeroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Closer (RA/PA)	Heavy Duty, Regular/Parallel Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
1 Door Stop	Wall / Floor to suit condition	US26D
3 Silencer	HM Type	

Set: 7.0

Doors: 106

3 Hinge (std weight)	5 Knuckle, 2BB	US26D
1 Lockset	Storeroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Surface Closer	Heavy Duty, Stop/Holder Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
3 Silencer	HM Type	

Set: 8.0

Doors: 102, 110

3 Hinge (std weight)	5 Knuckle, 2BB	US26D
1 Lockset	Office	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Stop	Wall / Floor to suit condition	US26D

NEW TRANSPORTATION BUILDING
 JACKSON LIBERTY HIGH SCHOOL
 JACKSON BOARD OF EDUCATION
 COMMISSION NO. 18K040

3 Silencer	HM Type	
1 Coat Hook		US26D

Set: 9.0

Doors: 103

3 Hinge (std weight)	5 Knuckle, 2BB	US26D
1 Lockset	Classroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Stop	Wall / Floor to suit condition	US26D
3 Silencer	HM Type	

Set: 9.1

Doors: 108A, 108B

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Lockset	Classroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Stop	Wall / Floor to suit condition	US26D
3 Silencer	HM Type	

Set: 10.0

Doors: 104

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Lockset	Classroom	626
1 Cylinder / Core	Match Facility Standard	626
1 Door Closer (RA/PA)	Heavy Duty, Regular/Parallel Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
1 Door Stop	Wall / Floor to suit condition	US26D
3 Silencer	HM Type	

Set: 11.0

Doors: 109B

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Lockset	Classroom Security	626
2 Cylinder / Core	Match Facility Standard	626
1 Door Closer (RA/PA)	Heavy Duty, Regular/Parallel Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
1 Door Stop	Wall / Floor to suit condition	US26D
1 Threshold	Saddle, Grooved	
1 Gasketing	Adhesive, Triple-fin	

NEW TRANSPORTATION BUILDING
 JACKSON LIBERTY HIGH SCHOOL
 JACKSON BOARD OF EDUCATION
 COMMISSION NO. 18K040

1 Sweep Brush

Set: 12.0

Doors: 107B

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Deadbolt	Double Cylinder, Classroom	626
2 Cylinder / Core	Match Facility Standard	626
1 Push Pull	Concealed Mounting, Push/Pull Plates, 10"	US32D
	CTC Pull, 1" Diameter	
1 Door Closer	Heavy Duty, Track Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
1 Threshold	Saddle, Grooved	
1 Gasketing	Adhesive, Triple-fin	
1 Sweep	Brush	

Set: 13.0

Doors: 105, 107A

1 Geared Continuous Hinge	Full Mortise, Heavy Duty	
1 Push Pull	Concealed Mounting, Push/Pull Plates, 10"	US32D
	CTC Pull, 1" Diameter	
1 Door Closer (RA/PA)	Heavy Duty, Regular/Parallel Arm	689
1 Kick Plate	10", 4 Beveled Edges, CSK	US32D
1 Door Stop	Wall / Floor to suit condition	US26D
3 Silencer	HM Type	

Set: 14.0

Doors: 001, 002, 003, 004, 005, 006, 007, 008

All hardware by door supplier

END OF SECTION 087100

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:
 - 1. Glass for windows, doors, interior borrowed lites and storefront framing
 - 2. Glazing sealants and accessories.
- B. Related Requirements:
 - 1. Section 081113 "Hollow Metal Doors and Frames."
 - 2. Section 081416 "Flush Wood Doors."
 - 3. Section 081613 "Fiberglass Reinforced Polyester Doors."
 - 4. Section 083323 "Overhead Coiling Doors."
 - 5. Section 084113 "Aluminum Framed Entrances and Storefronts."
 - 6. Section 085113 "Aluminum Windows."

1.3 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- C. IBC: International Building Code 2015, New Jersey edition, current adopted version.
- D. Interspace: Space between lites of an insulating-glass unit.

1.4 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

1.5 PREINSTALLATION MEETINGS

- A. Pre-installation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review temporary protection requirements for glazing during and after installation.

1.6 ACTION SUBMITTALS

- A. Product Data: For each type of glass product and glazing material indicated.
- B. Glass Samples: For each type of the following products; 12 inches square.
 - 1. Tinted glass.
 - 2. Insulating glass.
- C. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.
- D. Delegated-Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer, licensed in the State the Project is located, responsible for their preparation.

1.7 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturers of insulating-glass units with sputter-coated, low-E coatings.
- B. Product Certificates: For glass and glazing products, from manufacturer.
- C. Product Test Reports: For tinted glass and insulating glass, for tests performed by a qualified testing agency.
 - 1. For glazing sealants, provide test reports based on testing current sealant formulations within previous 36-month period.
- D. Preconstruction adhesion and compatibility test report.
- E. Sample Warranties: For special warranties.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications for Insulating-Glass Units with Sputter-Coated, Low-E Coatings: A qualified insulating-glass manufacturer who is approved and certified by coated-glass manufacturer.

- B. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- C. Glass Testing Agency Qualifications: A qualified independent testing agency accredited according to the NFRC CAP 1 Certification Agency Program.
- D. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
- E. Source Limitations for Glass: Obtain glass from single source from single manufacturer for each glass type.
- F. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with insulating-glass manufacturer's written instructions for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.10 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or are below 40 deg F.

1.11 WARRANTY

- A. Manufacturer's Special Warranty for all Glass: Manufacturer agrees to replace glass units that deteriorate within specified warranty period. Deterioration of glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

1. Gaurdian Industries Corporation.
2. JE Berkowitz, LP
3. Oldcastle Building Envelope
4. Pilkington North America
5. PPG Industries, Inc.

2.2 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Delegated Design: Engage a qualified professional engineer; licensed in the State the Project is located in, and as defined in Section 014000 "Quality Requirements," to design glazing.
- C. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined according to the (IBC) International Building Code 2015 New Jersey edition, current adopted version and ASTM E 1300.
 1. Design Wind Pressures: Determine design wind pressures applicable to Project according to ASCE/SEI 7, based on heights above grade indicated on Drawings.
 - a. Wind Design Data: As indicated on Drawings.
 - b. Basic Wind Speed: As indicated on Drawings.
 - c. Importance Factor: As indicated on Drawings.
 - d. Exposure Category: As indicated on Drawings.
 2. Seismic Loads: As indicated on structural drawings.
 3. Design Snow Loads: As indicated on Drawings.
 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.
 5. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
- D. Windborne-Debris-Impact Resistance: Exterior glazing shall comply with enhanced-protection testing requirements in ASTM E 1996 for Wind Zone 1 when tested according to ASTM E 1886. Test specimens shall be no smaller in width and length than glazing indicated for use on Project and shall be installed in same manner as glazing indicated for use on Project.

1. Large-Missile Test: For glazing located within 30 feet of grade.
 2. Small-Missile Test: For glazing located more than 30 feet above grade.
- E. Safety Glazing: Where safety glazing is indicated, provide glazing that complies with 16 CFR 1201, Category II.
- F. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites of thickness indicated.
 2. For laminated-glass lites, properties are based on products of construction indicated.
 3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
 4. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F.
 5. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
 6. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

2.3 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
1. GANA Publications: "Laminated Glazing Reference Manual" and "Glazing Manual."
 2. AAMA Publications: AAMA GDSG-1, "Glass Design for Sloped Glazing," and AAMA TIR A7, "Sloped Glazing Guidelines."
 3. IGMA Publication for Sloped Glazing: IGMA TB-3001, "Guidelines for Sloped Glazing."
 4. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction or the glazing manufacturer. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.
- D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass that complies with performance requirements and is not less than the thickness indicated.
1. Minimum Glass Thickness for Exterior Lites: Not less than 1/4 inch.

2. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.

- E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where fully tempered float glass is indicated, provide fully tempered float glass.

2.4 GLASS PRODUCTS

- A. Fully Tempered Float Glass: ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

2.5 INSULATING GLASS

- A. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190.
 1. Sealing System: Dual seal, with manufacturer's standard primary and secondary sealants.
 2. Spacer: Manufacturer's standard spacer material and construction.
 3. Desiccant: Molecular sieve or silica gel, or a blend of both.

2.6 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of profile and hardness required to maintain watertight seal, made from one of the following or approved equal:
 1. Neoprene complying with ASTM C 864.
 2. EPDM complying with ASTM C 864.
 3. Silicone complying with ASTM C 1115.
 4. Thermoplastic polyolefin rubber complying with ASTM C 1115.
- B. Soft Compression Gaskets: Extruded or molded, closed-cell, integral-skinned neoprene, EPDM, or silicone gaskets complying with ASTM C 509, Type II, black; of profile and hardness required to maintain watertight seal.
 1. Application: Use where soft compression gaskets will be compressed by inserting dense compression gaskets on opposite side of glazing or pressure applied by means of pressure-glazing stops on opposite side of glazing.

- C. Lock-Strip Gaskets: Neoprene extrusions in size and shape indicated, fabricated into frames with molded corner units and zipper lock-strips, complying with ASTM C 542, black.

2.7 GLAZING SEALANTS

A. General:

1. Compatibility: Compatible with one another and with other materials they contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
3. Field-applied sealants shall have a VOC content of not more than 250 g/L.
4. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.

B. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 50, Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following, or approved equal:
 - a. Dow Corning Corporation; 995.
 - b. GE Advanced Materials - Silicones; SilPruf NB SCS9000
 - c. Tremco Incorporated; Spectrem 3.
2. Applications: Exterior perimeter joints between frame and opening.

C. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following, or approved equal:
 - a. Dow Corning Corporation; 799.
 - b. GE Advanced Materials - Silicones; UltraGlaze SSG4000
 - c. Tremco Incorporated; Tremsil 600.
2. Applications: Interior perimeter joints between frame and opening.

2.8 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; non-staining and non-migrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
 - 1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
 - 2. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
 - 1. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 - 2. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.9 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, with requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.

- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.

- C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.

- D. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

- F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

- G. Perimeter Insulation for Fire-Resistive Glazing: Product that is approved by testing agency that listed and labeled fire-resistant glazing product with which it is used for application and fire-protection rating indicated.

2.10 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
 - 1. Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
 - a. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.
- C. Grind smooth and polish exposed glass edges and corners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep systems.
 - 3. Minimum required face and edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Adjust glazing channel dimensions as required by Project conditions during installation to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- G. Provide spacers for glass lites where length plus width is larger than 50 inches.
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- J. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- K. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.

- L. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first, then to jambs. Cover horizontal framing joints by applying tapes to jambs, then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until right before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant.
- G. Center glass lites in openings on setting blocks, and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape.

3.5 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to

produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.

- E. Install gaskets so they protrude past face of glazing stops.

3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.7 LOCK-STRIP GASKET GLAZING

- A. Comply with ASTM C 716 and gasket manufacturer's written instructions. Provide supplementary wet seal and weep system unless otherwise indicated.

3.8 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.
- C. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.
- D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

3.9 GLASS SCHEDULE

A. INSULATING GLASS TYPES

1. Glass Type [GL-1]: Low-E-coated, tinted insulating glass.
 - a. Basis-of-Design Product: Oldcastle Building Envelope (PPG Industries 'Solarban-60 on Solargray' + 'Clear').
 - b. Overall Unit Thickness: 1 inch.
 - c. Minimum Thickness of Each Glass Ply: 1/4-inch.
 - d. Outdoor Lite: Tinted, fully tempered float glass.
 - e. Tint Color: Cool Gray.
 - f. Interspace Content: Air.
 - g. Indoor Lite: Clear fully tempered float glass.
 - h. Low-E Coating: Pyrolytic on second surface.
 - a. Winter Nighttime U-Factor: 0.29 maximum.
 - b. Summer Daytime U-Factor: 0.27 maximum.
 - c. Visible Light Transmittance: 35 percent minimum.
 - d. Solar Heat Gain Coefficient: 0.25 maximum.
 - a. Safety glazing required.

B. MONOLITHIC GLASS TYPES

1. Glass Type [GL-2]: Clear fully tempered float glass.
 - a. Basis-of-Design Product: PPG Industries, Inc.; 'Clear'.
 - b. Minimum Thickness of Glass Ply: 1/4-inch.
 - c. Winter Nighttime U-Factor: 1.02 maximum.
 - d. Summer Daytime U-Factor: 0.93 maximum.
 - e. Visible Light Transmittance: 89 percent minimum.
 - f. Solar Heat Gain Coefficient: 0.81 maximum.
 - g. Safety glazing required.

END OF SECTION 088000