SECTION 074113 - FORMED METAL ROOF PANELS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS
A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY
A. Section includes concealed-fastener, lap-seam, and metal roof panels.

1.3 ACTION SUBMITTALS
A. Product Data: For each type of product.
B. Shop Drawings: Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
C. Samples: For each type of metal panel indicated.

1.4 INFORMATIONAL SUBMITTALS
A. Product test reports.
B. Warranties: Sample of special warranties.

1.5 CLOSEOUT SUBMITTALS
A. Maintenance data.

1.6 WARRANTY
A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.
   1. Warranty Period: Two years from date of Substantial Completion.
B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
   1. Finish Warranty Period: 10 years from date of Substantial Completion.
PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E 1592:

1. Wind Loads: 100 – 110 mph. [ADDENDUM #1]

B. Air Infiltration: Air leakage of not more than 0.06 cfm/sq. ft. when tested according to ASTM E 1680 or ASTM E 283 at the following test-pressure difference:


C. Water Penetration under Static Pressure: No water penetration when tested according to ASTM E 1646 or ASTM E 331 at the following test-pressure difference:


D. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.


E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

2.2 UNDERLAYMENT MATERIALS

A. Self-Adhering, High-Temperature Underlayment: Provide self-adhering, cold-applied, sheet underlayment, a minimum of 30 mils thick, specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer when recommended by underlayment manufacturer.

2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D 1970.
3. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Carlisle Residential; a division of Carlisle Construction Materials; WIP 300HT.
   b. Grace Construction Products; W.R. Grace & Co. -- Conn.; Grace Ice and Water Shield HT.
   c. Owens Corning; WeatherLock Specialty Tile and Metal Underlayment.

2.3 MISCELLANEOUS MATERIALS

A. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.
B. Panel Fasteners: Self-tapping screws designed to withstand design loads. Provide exposed fasteners with heads matching color of metal panels by means of plastic caps or factory-applied coating. Provide EPDM or PVC sealing washers for exposed fasteners.

2.4 FINISHES

A. Panels and Accessories:

1. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.

PART 3 - EXECUTION

3.1 PREPARATION

A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages according to ASTM C 754 and metal panel manufacturer's written recommendations.

3.2 UNDERLAYMENT INSTALLATION

A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlay side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.

1. Apply over the roof area indicated below:
   
   a. Roof perimeter for a distance up from eaves of 24 inches beyond interior wall line.
   b. Valleys, from lowest point to highest point, for a distance on each side of 18 inches. Overlap ends of sheets not less than 6 inches.
   c. Rake edges for a distance of 18 inches.
   d. Hips and ridges for a distance on each side of 12 inches.
   e. Roof-to-wall intersections for a distance from wall of 18 inches.
   f. Around dormers, chimneys, skylights, and other penetrating elements for a distance from element of 18 inches.

B. Flashings: Install flashings to cover underlayment to comply with requirements specified in Division 07 Section "Sheet Metal Flashing and Trim."

3.3 METAL PANEL INSTALLATION

A. Lap-Seam Metal Panels: Fasten metal panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.

1. Lap ribbed or fluted sheets one full rib. Apply panels and associated items true to line for neat and weathertight enclosure.
2. Provide metal-backed washers under heads of exposed fasteners bearing on weather side of panels.
3. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
4. Install screw fasteners with power tools having controlled torque adjusted to compress washer tightly without damage to washer, screw threads, or panels. Install screws in predrilled holes.
5. Flash and seal panels with weather closures at perimeter of all openings.
6. Watertight Installation:
   a. Apply a continuous ribbon of sealant or tape to seal lapped joints of metal panels, using sealant or tape as recommend by manufacturer on side laps of nesting-type panels and elsewhere as needed to make panels watertight.
   b. Provide sealant or tape between panels and protruding equipment, vents, and accessories.
   c. At panel splices, nest panels with minimum 6-inch end lap, sealed with sealant and fastened together by interlocking clamping plates.

B. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

C. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that are permanently watertight.

3.4 HORIZONTAL-SEAM METAL ROOF PANELS

A. Horizontal-Seam Metal Roof Panels: Formed with horizontal seam at panel edges and smooth, flat pan; designed to be installed in sequential installation by engaging lower edge of each panel to upper edge of panel below and mechanically attaching panels to supports using concealed clips located under upper edge of panels.

1. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A 653, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A 792, Class AZ50 coating designation; structural quality. Prepainted to comply with ASTM A 755.
   a. Nominal Thickness: 0.022 inch.
   c. Color: As selected by Architect from manufacturer's full range.

2. Clips: One piece.
   a. Material: 0.028-inch nominal thickness, zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.

3. Seal: Factory-applied sealant or vinyl weatherseal in seam.
4. Exposure: 9.5 inches nominal.

3.5 CLEANING

A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.